

Hydrogen peroxide and oxygen–hydrogen oxidation of aromatic compounds in catalytic systems containing heteropoly compounds

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Abstract

Hydrogen peroxide and Pt activated mixture of gaseous O₂ and H₂ have been applied to oxidation of aromatic compounds in the presence of redox active heteropoly compounds in the form of acid H₄PMo₁₁VO₄₀ and tetrabutylammonium (TBA) salts TBA₄PMo₁₁VO₄₀ and TBA₄HPW₁₁Fe(OH)O₃₉. Benzene, toluene and phenol were subjected to hydroxylation of the ring, which was accompanied by secondary oxidation in the reaction with hydrogen peroxide. Oxygenation of toluene was equally directed to the ring and to methyl group. The total reactivity of substrates was increased in the order of benzene < toluene < phenol in oxidation by both O₂/H₂ and H₂O₂. Analysis of products yield and composition indicated the identical nature of active intermediates for both oxidants. It was suggested that HPC bonded radical species are responsible for the oxidation of hydrocarbons.

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1. Introduction

Diluted solution of hydrogen peroxide is a universal, ecologically clean and convenient way to handle reagents for different oxidations in the liquid phase [1–2].

In comparison to molecular oxygen, hydrogen peroxide is a more active oxidant working for most difficult oxidations, such as oxygenation and hydroxylation of aromatic rings. In synthesis of phenols and quinines, hydrogen peroxide should be considered indispensable to refuse application of organic peroxides, sulfuric acid and stoichiometric reagents.

Reactions of hydrogen peroxide with aromatic compounds proceed in the presence of transition metal ions of variable oxidation state [3,4]. The redox active ions, such as Mo⁶⁺/Mo⁵⁺, V⁵⁺/V⁴⁺, Fe³⁺/Fe²⁺, and Co³⁺/Co²⁺, constitute a general base of molecular structure of heteropoly anions, or can be incorporated into the heteropoly anions. This composition of the HPCs makes them oriented to catalysis of peroxide reactions. Oxidation of aromatic hydrocarbons under the action of HPC-H₂O₂ has been widely covered in a number of reviews, take, for

example, the fresh one [5]. Benzene is reported to be selectively converted to phenol under the action of 30% H₂O₂ in CH₃CN solution at room temperature in the presence of H₅PW₁₀V₂O₄₀ and H₆PW₉V₃O₄₀ [6] or P-Mo-V HPC [7], and at 70 °C in the presence of PW₁₁Fe(OH or H₂O)O₃₉^{5- or 4-} [8]. In CH₃COOH solution of P-Mo-V HPC, hydrogen peroxide readily oxidized 2,3,5- and 2,3,6-trimethylphenol to 2,3,5-trimethyl-1,4-benzoquinone [9,10]. The catalytic activity was ascribed to peroxide complexes of heteropoly anions or VO(O₂)⁺ peroxy species resulted from decomposition of the P-Mo-V heteropoly anions. For alkylaromatic compounds, oxidation of the alkyl group to form corresponding alcohols, aldehydes, ketones and acetates was observed [11]. Apart from oxidation of the hydrocarbon substrates, hydrogen peroxide is subjected to decomposition to evolve oxygen.

By analogy with Fenton reagent (Fe³⁺/Fe²⁺ + H₂O₂) [3], the mechanism of the HPC catalyzed oxidation is suggested to include radical intermediates [6,8,11]. The radical intermediates are generated from peroxide by reversible oxidation and reduction of metal ions. A definite character of the active intermediates must be obviously controlled by composition of a catalytic system. As a result, catalyst and reaction conditions along with functional groups in aromatic ring determine the composition of the oxidation products, in particular, a ratio between the ring

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and alkyl group oxygenates in the oxidation of alkyl aromatics [12–16].

The reductive activation of molecular oxygen is expected to develop new pathways of hydrocarbon oxidation [17]. In particular, a mixture of molecular oxygen and hydrogen was used for benzene oxidation to phenol under mild conditions [18]. Catalysts of the O₂/H₂ oxidation include two components [19–22]. Platinum metals catalyze incomplete reduction of oxygen with hydrogen to peroxide species. Interaction of peroxide with hydrocarbon is assisted with the HPC [19,22]. The oxidation process with *in situ* generation of peroxide from a mixture of molecular oxygen and hydrogen may be more complex than reaction with hydrogen peroxide.

In the present study, the redox active HPCs were investigated as catalysts in oxidation with hydrogen peroxide, and as components of catalytic systems in the O₂/H₂ oxidation. The study was aimed at comparing the behaviour of the HPCs in oxidation with hydrogen peroxide and with an O₂/H₂ mixture under identical conditions.

2. Methods

2.1. Preparation of catalysts

Pt/SiO₂ was prepared by impregnation of a silica powder (purchased reagent of KSK type, S₀ = 280 m²/g) with H₂PtCl₆ solution. The sample was dried at 100 °C, then calcined at 450 °C, and reduced in H₂ flow at 300 °C for 1 h. The sample contained 5 wt. % Pt.

Heteropoly acids H₄PMo₁₁VO₄₀·13H₂O (H-PMo₁₁V) and H₅PMo₁₀V₂O₄₀·9H₂O (H-PMo₁₀V₂) were prepared by ether-extraction procedure [22]. Preparation of the tetrabutylammonium (TBA) salts TBA₄PMo₁₁VO₄₀ (TBA-PMo₁₁V), TBA₅PMo₁₀V₂O₄₀ (TBA-PMo₁₀V₂), TBA₄HPW₁₁Co(H₂O)O₃₉ (TBA-CoPW₁₁), and TBA₄HPW₁₁Fe(OH)O₃₉ (TBA-FePW₁₁) was described elsewhere [23].

2.2. UV-vis spectra

UV-vis absorption spectra of solutions were recorded with a Specord M-40 spectrometer in the range of 30000–11000 cm⁻¹ at room temperature in a 0.5 cm cuvette.

2.3. Catalytic experiments

Catalytic reactions were conducted in a 30-ml glass round-bottom batch reactor under vigorous agitation of liquid at a controlled temperature, which prevents a runaway during hydrogen peroxide decomposition [24]. To measure the volume of a gas evolved or consumed during the reaction, the reactor was connected with a graduated burette.

In experiments with H₂O₂, the solution of 0.2 ml benzene (2.2 mmol) or equimolar amount of toluene or phenol, 0.2 ml 30% aqueous H₂O₂ (~2 mmol), and 20 mg HPC (0.01–0.005 mmol) in 2 ml CH₃CN was prepared in the reactor. The reactor was blown through with N₂ and sealed, and agitation was started. Decomposition of H₂O₂ with

time was monitored by measuring the volume of oxygen evolved.

In experiments with the O₂/H₂ mixture, the reactor was loaded with the same reagents taken in half amounts, and 50 mg Pt/SiO₂ was added. The reactor was blown through with the O₂/H₂ mixture (O₂:H₂ = 1:2) and sealed, and agitation of liquid was started. Volume of the gas consumed was fixed.

GC analysis of organic products was made using a Kristall-2000M device supplied with capillary columns HP-5 (30 m × 0.25 mm) for pyrocatechol and hydroquinone, and DB-1701, JW Scientific Inc. (30 m × 0.53 mm) for the other oxidation products. The products were identified according to their retention times and by means of GC-MS analysis (a CV-2091 spectrometer).

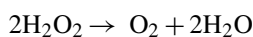
2.4. Reagents

Benzene, toluene, phenol (Aldrich), acetonitrile (chemically pure, Kriokhrom) were used as given. Concentration of hydrogen peroxide (chemically pure, Akros) was checked with KMnO₄ immediately before use.

3. Results

3.1. Decomposition of H₂O₂ and oxidation of benzene, toluene and phenol with H₂O₂

Prior to oxidation of aromatic hydrocarbons with hydrogen peroxide, we studied decomposition of hydrogen peroxide dissolved together with HPC in acetonitrile. The reaction was carried out at 65 °C. The amount of oxygen evolved according to the equation



was determined experimentally, and conversion of H₂O₂ (mol%) was calculated from these data.

It is well known that the phosphomolybdic and phosphomolybdovanadic HPCs catalyze this reaction owing to Mo⁶⁺/Mo⁵⁺ and V⁵⁺/V⁴⁺ reversible electron transfer. Phosphotungstic HPCs are active in H₂O₂ decomposition if they contain additional redox active metal ions. In our experiments, activity of phosphomolybdovanadic heteropoly acid and two TBA salts in decomposition of hydrogen peroxide decreased in the order of H-PMo₁₁V > TBA-PMo₁₁V ≈ TBA-FePW₁₁. The heteropoly acid catalyzed a very rapid H₂O₂ decomposition that was completed in 1 h. In the presence of the TBA salts, reaction started very slowly and proceeded with progressive acceleration (Fig. 1). Complete decomposition of hydrogen peroxide took about 2 h.

Aromatic substrates added in amounts of 2 mmol were completely soluble in the reaction solution. Benzene, toluene and phenol slowed down hydrogen peroxide decomposition catalyzed by the TBA-PMo₁₁V and TBA-FePW₁₁ salts, whereupon phenol produced the strongest effect (Fig. 1). When the HPC was taken in acidic form, the hydrogen peroxide decomposition was so rapid that no retardation by the aromatic compounds was detected (Fig. 2).

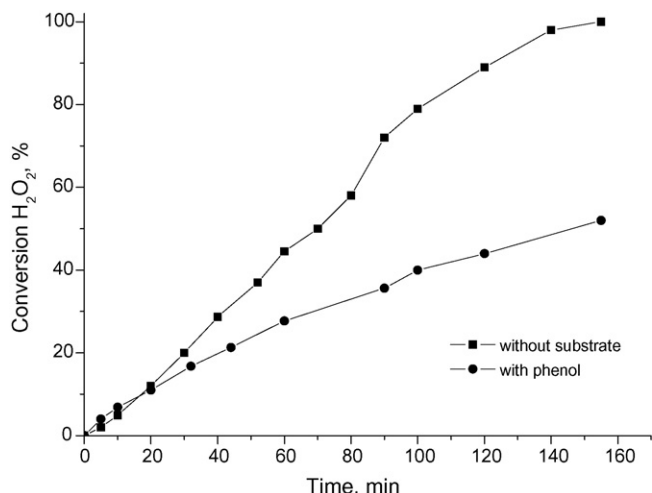


Fig. 1. Time dependency of the oxygen evolved in decomposition of H₂O₂ in the presence of TBA-FePW₁₁ and TBA-FePW₁₁ together with phenol. Conditions: 2 ml acetonitrile, 0.2 ml ~30% (1.65 mmol) H₂O₂, 0.2 g (1.9 mmol) phenol, 20 mg (0.0054 mmol) TBA-FePW₁₁, T = 65 °C.

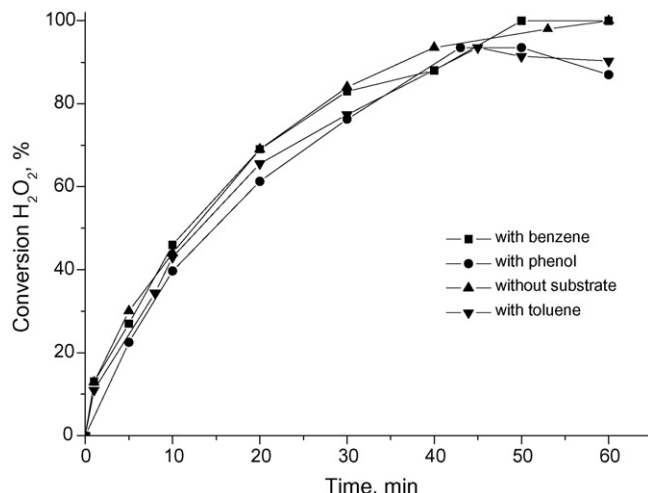
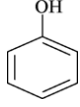
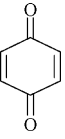
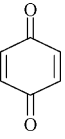
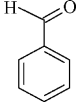
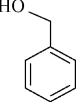


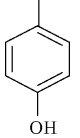
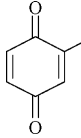
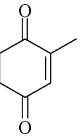
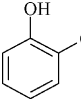
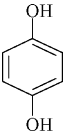
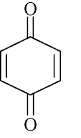
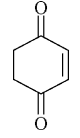


Fig. 2. Time dependency of the oxygen evolved in decomposition of H₂O₂ in the presence of H-PMo₁₁V and H-PMo₁₁V together with benzene (2.2 mmol), phenol (2.1 mmol) or toluene (1.9 mmol). Conditions: 2 ml acetonitrile, 0.2 ml ~30% H₂O₂ (1.8 mmol), 20 mg (0.01 mmol) H-PMo₁₁V, T = 65 °C.

Table 1
Oxidation products obtained in reaction of benzene, toluene and phenol with H₂O₂ in the presence of HPCs

Substrate	Catalyst	Oxidation products (μmol)							
		Total amount							
Benzene	H-PMo ₁₁ V	38.9	30.8	8.1					
	H-PMo ₁₁ V(*)	2.1	2.1	0					
	TBA-PMo ₁₁ V	1.7	1.7	0					
	TBA-FePW ₁₁	5.8	5.8	0					
	TBA-CoPW ₁₁	0	0	0					
	Pt/SiO ₂ (**) + H-PMo ₁₁ V(*)	2.6	2.6	0					
Substrate	Catalyst	Oxidation products (μmol)							
		Total amount							
Toluene									
	H-PMo ₁₁ V	46	20.3	2.7	3.9	0.6	1.7	14.4	2.4
	TBA-PMo ₁₁ V	3.4	0.4	0.3	1.9	0.3	0.5	0	0
	TBA-FePW ₁₁	9.4	2.2	1.7	2.7	0.9	0.9	0	1
Substrate	Catalyst	Oxidation products, (μmol)							
		Total amount							
Phenol									
	H-PMo ₁₁ V	69.3	0	36.3	31.0	2.0			
	TBA-PMo ₁₁ V	9.2	0	0	7.9	1.3			
	TBA-FePW ₁₁	42.0	0	0	31.0	11.0			

Conditions: 0.2 ml benzene (2.2 mmol) or toluene (1.9 mmol) or 0.2 g phenol (2.1 mmol), 2 ml acetonitrile, 0.2 ml ~30% H₂O₂ (1.8 mmol), 20 mg HPC (0.01–0.005 mmol), T = 65 °C, with the exception of T 30 °C for exps.(*), reaction time 1 h, 10 mg of Pt/SiO₂ in exp. (**).

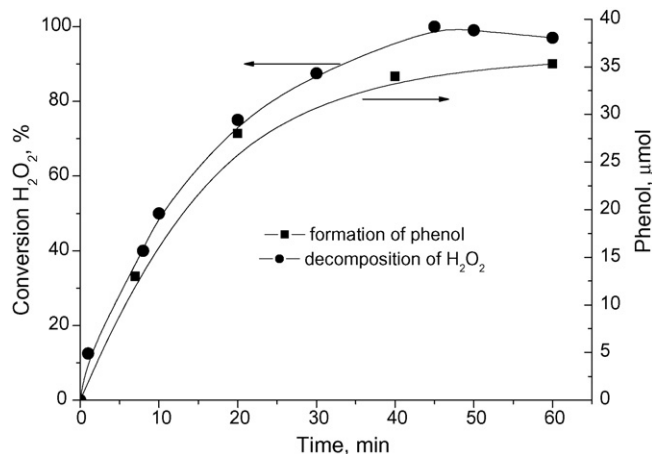


Fig. 3. Time dependency of H₂O₂ decomposition and phenol accumulation in oxidation of benzene. For conditions, see caption for Fig. 2.

Oxidation of the aromatic substrates proceeded along with decomposition of hydrogen peroxide in the presence of the HPC catalysts. About 2, 5 and 10% of the hydrogen peroxide totally consumed was converted into the products in reactions with benzene, toluene and phenol, respectively. Fig. 3 shows the time dependence of H₂O₂ conversion and amount of phenol accumulated in the oxidation of benzene. Identical shape of these two curves indicates a rapid accumulation of the products to occur during intensive decomposition of hydrogen peroxide. Amount of the products stopped to grow after 1 h, when decomposition of hydrogen peroxide was completed. Catalytic activity of the HPCs in oxidation of the aromatic hydrocarbons was estimated from the amount of the products obtained for 1 h (Table 1). Among the HPCs tested, H-PMo₁₁V heteropoly acid appeared the most active in oxidation. Fe-containing heteropoly tungstate was more active than another TBA salt in the oxidation of benzene, toluene and especially phenol.

Reactivity of substrates varied in the order of benzene < toluene < phenol in all oxidations catalyzed by the HPCs tested.

Oxidation of the aromatic substrates resulted in the formation of a number of products. An exception was benzene, the low conversion of which produced mainly one product, phenol. 1,4-benzoquinone was obtained only in the presence of H-PMo₁₁V heteropoly acid as a minor product in addition to phenol.

Oxidation of toluene was equally directed to methyl group and to the ring, preferably to *ortho*-position. In the most active H-PMo₁₁V system, secondary oxidation products 2-methyl-1,4-benzoquinone and 2-methyl-1,4-dioxocyclohexene-2 were obtained in substantial amount.

In oxidation of phenol, *para*-position was subjected to hydroxylation/oxygenation, whereas no *ortho*- and *meta*-substituted products were obtained. TBA salts produced 1,4-benzoquinone and 1,4-dioxocyclohexene, whereas H-PMo₁₁V gave nearly equal amounts of 1,4-benzoquinone and hydroquinone.

Oxidation with hydrogen peroxide was carried out at the temperature of 65 °C. At a lower temperature, the oxidation proceeded slowly. An example of the low-temperature experiments

is given in Table 1. As seen, the amount of phenol produced in the oxidation of benzene was very low even in the presence of the most active H-PMo₁₁V catalyst. Similarly, low amounts of oxidation products were obtained from the other substrates at 30 °C. At this temperature, the decomposition of hydrogen peroxide proceeded also slowly.

The time and temperature dependencies showed an agreement between hydrogen peroxide decomposition and oxidation of substrates, which indicates that the oxidation may result from interaction of the substrates with radical intermediates involved in hydrogen peroxide decomposition. It is often assumed that free hydroxyl radicals are responsible for oxidation [3].

The validity of this assumption for our catalytic systems was tested in two experiments with catalysts extremely active in the decomposition of hydrogen peroxide. In the presence of TBA-CoPW₁₁ HPC at 65 °C, we observed a very rapid decomposition of hydrogen peroxide, but no oxidation of benzene was detected under these conditions. In the second experiment, the reaction between hydrogen peroxide and benzene was carried out with a combination of solid Pt/SiO₂ and soluble H-PMo₁₁V HPC. The platinum sample is known as an active catalyst of hydrogen peroxide decomposition, but a poor catalyst of peroxide oxidation. The combination of Pt/SiO₂ and H-PMo₁₁V HPC provided intensive decomposition of peroxide, but produced only a small amount of phenol, equal to that obtained with Pt/SiO₂ in the absence of HPC. From these results, we concluded that free hydroxyl radicals could be hardly responsible for the oxidation of benzene.

3.2. Oxidation with the O₂/H₂ mixture

The stoichiometric mixture of O₂/H₂ = 1/2 (vol/vol) reacted in suspension of the platinum catalyst in HPC and substrate solution. Along with production of water, a part of gases was utilized in oxidation of the aromatic substrates. Estimation of the gases consumed and products obtained showed 10 to 30 mol % of gases to be spent for the oxidation of substrates.

Benzene was hydroxylated by the O₂/H₂ mixture to form phenol that was subjected to secondary hydroxylation to hydroquinone. Activity of the catalytic systems containing HPC was found to decrease in the following order: H-PMo₁₁V > TBA-PMo₁₁V > TBA-FePW₁₁ (Table 2).

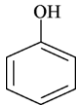
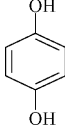
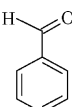
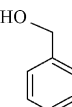
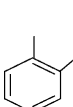
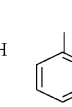

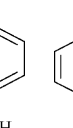
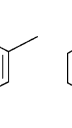
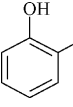

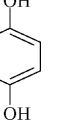
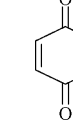

Under the same conditions, oxidation of toluene resulted in both hydroxylation of the ring to form cresols, and oxygenation of methyl group to form benzaldehyde and benzyl alcohol. Activity of the HPCs varied in the order of H-PMo₁₁V > TBA-FePW₁₁ > TBA-PMo₁₁V, that meant phosphomolybdo vanadic heteropoly acid together with Pt/SiO₂ represented the most active catalytic system.

Phenol was oxidized to pyrocatechol and hydroquinone. According to the order of HPCs activity TBA-FePW₁₁ > TBA-PMo₁₁V ≈ H-PMo₁₁V, Fe-containing heteropoly tungstate exhibited the highest activity in the oxidation of phenol.

Reactivity of the aromatic compounds in reaction with the O₂/H₂ mixture increased in a series of benzene < toluene < phenol, which was observed with each of the HPCs tested. Irrespective of catalyst and substrate, the

Table 2

Oxidation products obtained in reaction of benzene, toluene and phenol with O₂/H₂ in the presence of Pt/SiO₂ and HPCs

Substrate	Catalyst	Oxidation products, (μmol)							
		Total amount							
Benzene	Pt/SiO ₂ + H-PMo ₁₁ V	19.3	12.2	7.1					
	Pt/SiO ₂ + TBA-PMo ₁₁ V	8.9	7.3	1.6					
	Pt/SiO ₂ + TBA-FePW ₁₁	4.5	2.7	1.8					
Substrate	Catalyst	Oxidation products, (μmol)							
		Total amount							
Toluene									
	Pt/SiO ₂ + H-PMo ₁₁ V	43.8	2.6	16.4	14.5	7.7	2.6	0	0
	Pt/SiO ₂ + TBA-PMo ₁₁ V	10.8	1.1	2.7	4.7	1.8	0.5	0	0
	Pt/SiO ₂ + TBA-FePW ₁₁	15.1	5.5	1.8	5.2	1.7	0.9	0	0
Substrate	Catalyst	Oxidation products, (μmol)							
		Total amount							
Phenol									
	Pt/SiO ₂ + H-PMo ₁₁ V	71.4	49.9	21.5	0	0			
	Pt/SiO ₂ + TBA-PMo ₁₁ V	68.8	50.5	18.3	0	0			
	Pt/SiO ₂ + TBA-FePW ₁₁	128.1	97.2	30.9	0	0			

Conditions: 0.1 ml benzene (1.1 mmol) or toluene (1.0 mmol) or 0.1 g phenol (0.95 mmol), 1 ml acetonitrile, 50 mg Pt/SiO₂, 10 mg HPC (0.005–0.0025 mmol), O₂/H₂ = 1/2, T = 30 °C, reaction time 1 h.

oxidation of aromatic ring with the O₂/H₂ led to hydroxylation, quinones were detected in trace amounts, if any. However, 1,4-benzoquinone appeared in the absence of hydrogen. When reaction of benzene with the O₂/H₂ mixture was stopped, and air was substituted for the O₂/H₂ mixture in the reactor, 1,4-benzoquinone formed after some time in substantial amounts because of secondary oxidation of hydroquinone (Fig. 4).

The secondary oxidation of the aromatic hydroxyl derivatives with air proceeded at room temperature. As seen in Fig. 4, the reaction was catalyzed by the HPCs. 1,4-benzoquinone formed more rapidly in the presence of heteropoly acids than with TBA salts, and in the presence of V₂-, better than with V₁-substituted phosphomolybdovanadic heteropoly compounds. In other words, the higher the redox potential of the HPC was, the larger the amount of the secondary products accumulated in the absence of hydrogen.

When contacting with the O₂/H₂ gaseous mixture in the presence of Pt catalyst, the HPCs solutions changed their color: from yellow to blue for H-PMo₁₁V, and from pale yellow to black for TBA-FePW₁₁. To refine the oxidation state of the HPC during catalysis, we stopped catalytic reaction in the (Pd/SiO₂ + H-PMo₁₁V + benzene) mixture several minutes after beginning,

filtered off the solid platinum catalyst, and recorded the UV–vis spectrum of the solution (spectrum 3 in Fig. 5). For comparison, Fig. 5 shows the other two spectra. Spectrum 1 belongs to acetonitrile solution of H-PMo₁₁V containing benzene. After addition of H₂O₂ to the solution and its heating to 65 °C to start

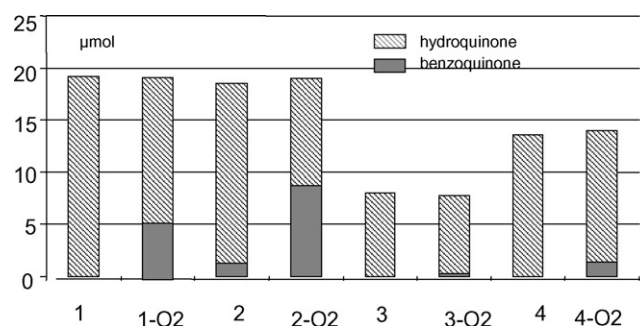


Fig. 4. Accumulation of benzoquinone at storing the mixtures after reaction with the O₂/H₂ in air at room temperature for 20 h. 1, 2, 3, 4 and 1-O₂, 2-O₂, 3-O₂, 4-O₂—mixtures containing H-PMo₁₁V, H-PMo₁₀V₂, TBA-PMo₁₁V, TBA-PMo₁₀V₂ after reaction with O₂/H₂ and after storing, respectively. Conditions: 2 ml acetonitrile, 0.2 g (1.9 mmol) phenol, 0.2 ml ~30% H₂O₂, 20 mg HPC, T = 30 °C.

Table 3
Molar ratio between products of toluene oxidation with the O₂/H₂ mixture

No.	System	Benzyl alcohol + benzaldehyde	<i>ortho</i> -Cresol	<i>meta</i> -Cresol	<i>para</i> -Cresol
1	H ₄ PMo ₁₁ VO ₄₀ + Pt/SiO ₂ , O ₂ /H ₂	57	36	13	4
2	TBA ₄ PMo ₁₁ VO ₄₀ + Pt/SiO ₂ , O ₂ /H ₂	65	22	10	3
3	TBA ₄ HW ₁₁ Fe(OH)O ₃₉ + Pt/SiO ₂ , O ₂ /H ₂	52	32	11	5
4	Fe ²⁺ _{aq} + H ₂ O ₂ [26]	90	7	0.5	2.5
5	TBA ₄ PMo ₁₁ VO ₄₀ + H ₂ O ₂ [16]	53	30	14	3
6	TBA ₄ PMo ₁₁ VO ₄₀ + H ₂ O ₂	21	55	9	15

Conditions: 0,1 ml toluene, 1 ml CH₃CN, 50 mg Pt/SiO₂, 10 mg HPC, O₂/H₂ = 1/2, T = 30 °C (Nos. 1–3); 0,2 ml toluene, 2 ml CH₃CN, 0,2 ml ~30% H₂O₂, 20 mg HPC, T = 65 °C (No. 6); reaction time 1 h (Nos. 1–3, 6); toluene suspension in aqueous FeSO₄ + H₂O₂ at room temperature (No. 4); two-phase system toluene + CH₃CN/30% aq. H₂O₂, room temperature (No. 5).

without penetration of radical species to the volume. Otherwise, biphenyl could result from recombination of the phenyl radicals.

Oxidation of toluene with both H₂O₂ and O₂/H₂ mixture was nearly equally directed into the ring to form cresols, and to methyl group to form benzyl alcohol and benzaldehyde (Tables 1 and 2), whereas methyl group is usually more open for radical attack in Fenton oxidation [26]. The corresponding ratios of the products in oxidation by the O₂/H₂ mixture and by Fenton reagent are given in Table 3, Nos. 1–4. Hydroxylation of the toluene ring was preferably directed to *ortho*-position that was typical of the Fenton system. However, a part of *para*-cresol appeared surprisingly low, and a part of *meta*-cresol was respectively higher in oxidation by the O₂/H₂ mixture than in the Fenton system. This specificity can be considered as a result of bonding between the radical center and metal ion of the heteropoly compound. The ratio of products observed in the O₂/H₂ oxidation resembles the ratio reported by Nomiya et al. [16] for toluene oxidation in two-phase mixture of aqueous H₂O₂ and CH₃CN in the presence of TBA₄PMo₁₁VO₄₀ (Table 3, No. 5). Essential characteristics of the both systems were low temperature and low concentration of peroxide in acetonitrile solution containing HPC.

The percent composition of the products in oxidation of toluene with H₂O₂ appeared not quite precise because of low activity of the TBA salts and intensive secondary oxidation in case of the H₄PMo₁₁VO₄₀ heteropoly acid. In addition to methyl-1,4-benzoquinone, secondary oxidation of the ring led to the formation of 2-methyl-1,4-dioxocyclohexene-2. This product was detected in reaction with hydrogen peroxide, not with the O₂/H₂ mixture. Both *ortho*- and *para*-cresols could be its precursors. More or less satisfactory estimation of the percent composition of products can be made in the case of low-active TBA-PMo₁₁V catalyst. The system was characterized by a small contribution of benzylic oxidation and hydroxylation of the ring preferably into *ortho*-position (Table 3, No. 6).

Oxidation of phenol produced no *meta*-isomers, which confirmed the radical mechanism. Radical attack to phenol started with hydrogen removal from hydroxyl group. The radical center was delocalized between *ortho*- and *para*-carbons, which attached hydroxyl radical to form pyrocatechol and hydroquinone in oxidation with the O₂/H₂ mixture. We have not found yet an explicit explanation of the fact that only hydroquinone was detected in reaction with H₂O₂. It may relate to geometry of the HPC-bonded intermediate.

As seen, most of the regularities were substantially identical for oxidation with the O₂/H₂ mixture and with hydrogen peroxide. However, some details were different. The specificity of the O₂/H₂ oxidant was produced by a strong reducer, platinum-activated hydrogen.

The O₂/H₂ mixture and hydrogen peroxide operate at different temperatures. The O₂/H₂ oxidation proceeded with a substantial rate at room temperature, whereas hydrogen peroxide oxidation required the temperature as high as 65 °C. The thing was that the HPC was involved in the oxidations that include reversible one-electron transfer, for instance, V⁴⁺/V⁵⁺. Reduction of the metal ions proceeded rapidly under the action of H₂. As a result, reduced form of the HPC predominated even at low temperature, which was indicated by intensive absorbance in a region of frequencies below 18000 cm⁻¹. Oxidized form of the HPC interacted more slowly with the poor reducer hydrogen peroxide. As a result, the total reaction appeared limited by reduction in the case of H₂O₂, which was confirmed by absorbance spectra of solutions in Fig. 5. At increasing temperature, reduction of the HPC was accelerated, which made more rapid the total reaction with hydrogen peroxide.

The other thing we should pay attention was secondary oxidation. At low temperature in reductive medium we obtained products of hydroxylation in reaction with the O₂/H₂ mixture. On the contrary, intensive secondary oxidation proceeded under the action of hydrogen peroxide to form quinones and benzaldehyde. So, strong reducing ability of hydrogen does create some specific features of the O₂/H₂ oxidation, but they do not concern the principal mechanism.

5. Conclusion

Being activators of peroxide compounds, the redox active HPCs catalyzed oxidation of benzene, toluene and phenol with hydrogen peroxide, and performed similar functions in oxidation with the O₂/H₂ mixture. Active intermediates were suggested to be HPC bonded radical species in both oxidations. They were generated from hydrogen peroxide or reductively activated oxygen, and were responsible for oxidation of the aromatic substrates. Identical nature of the active HPC bonded intermediates was confirmed in both oxidations by similarities in behavior of the catalytic systems, in particular, relative reactivity of the aromatic substrates, composition of the oxidation products, and relative activity of the HPCs. Application of the O₂/H₂ oxidant

appeared effective, providing high activity in oxidation at low temperature. Reducing medium prevented secondary oxidation, which made the O₂/H₂ oxidant preferable for selective synthesis of phenols.

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